

# Product Datasheet: ARC EG-1

# Fast-Setting Grout Resurfacer to Repair/Patch Industrial Concrete Surfaces

Use ARC EG-1 to resurface damaged concrete quickly, including voids up to 12 inches. ARC EG-1 bonds to dry or damp concrete, is fast setting, and can be rapidly top-coated, within 4 hours with other ARC products for improved chemical or mechanical protection. ARC EG-1 is a 100% solids, three-part grout which uses a low viscosity, moisture tolerant epoxy chemistry that is reinforced with a dried blend of graded and pigmented silica aggregates.

- Resurface concrete damaged by a chemical attack or mechanical stress
- Fill voids prior to top coating
- Bond to damp concrete
- Sets fast allowing rapid overcoating
- Applies easily by trowel

## **Application Uses**

- Fill Spalled Areas
- Build Up Low Areas
- Form Curbs and Pads
- Patch Machinery Footprint Damage
- Create Slope to Drains

### Packaging and Coverage

Nominal, based on a 12 mm (480 mil) thickness

- Patch Kit covers .6 m<sup>2</sup> (6.4 ft<sup>2</sup>)
- Bulk Kit covers 1.8 m<sup>2</sup> (19.2 ft<sup>2</sup>)

Note: Components are pre-measured & pre-weighed. Each Patch Kit includes mixing and application instructions plus tools.

Colors: Gray





#### **Features and Benefits**

- Low viscosity resin
  - Mixes and applies easily
- Pigmented aggregate blend
  - Closely matches the color of concrete
- 100% solids; no VOCs; no free isocyanates
  - Enhances safe use
  - Serves demanding applications
- Bonds to dry or damp concrete
  - Allows for quick repairs
- Epoxy resin has excellent wetting and cured strength
  - Bonds firmly to prepared concrete
- Rapid curing allows for quick return to service

Technical Data			
Composition Matrix	A compounded epoxy resin reacted with modified aliphatic amine curing agent		
Reinforcement	Dried and graded silica sand with pigments		
Cured Density		2.2 g/cc	2.2 g/cc
Compressive Strength	(ASTM C 579)	541 kg/cm² (53 MPa)	7,700 psi
Pull-Off Adhesion	(ASTM D 4541)	>35.1 kg/cm² (>3.4 MPa)	>500 psi Concrete Failure
Tensile Strength	(ASTM C 307)	119 kg/cm² (11.7 MPa)	1,700 psi
Flexural Strength	(ASTM C 580)	232 kg/cm² (22.7 MPa)	3,300 psi
Flexural Modulus of Elasticity	(ASTM C 580)	10.2 x 10 <sup>4</sup> kg/cm <sup>2</sup> (9.97 x 10 <sup>3</sup> psi)	1.45 x 10 <sup>6</sup> psi
Bond Strength Excellent - 100% Concrete		>28 kg/cm² (>2.8 MPa)	>400 psi
Linear Coefficient of Thermal Expansion	(ASTM C 531)	25.30 x 10 <sup>-6</sup> mm/mm/°C	1.4 x 10 <sup>-5</sup> in/in/°F
Maximum Service Temperature (Dependent on service) (Water Immersion) Continuous (Water Immersion) Intermittent		66°C 93°C	150°F 200°F
Shelf life (unopened containers)	2 years [stored between 10°C (50°F) and 32°C (90°F) in dry, covered facility]		

Form No. 050007



ARC FG-1