

Product Datasheet: ARC BX1(E)

100% solids, modified epoxy formulation, reinforced with a proprietary blend of ceramic beads and powders for extremely abrasive sliding wear environments. ARC BX1(E) industrial wear resistant coating is designed to:

- Protect areas exposed to sliding abrasion
- Resurface damaged metal in lieu of more traditional weld overlays
- Replace ceramic tiles and rubber linings which can more easily disbond
- Easily apply by trowel

Application Areas

- Bins and silos
- Apex conesSlurry pumps
- Hydropulpers
 - Chutes
- Wear plates
- Chutos

Blow lines

Cyclones

Packaging and Coverage

Nominal, based on a 6 mm (240 mil) thickness

- 1.5 liter kit covers 0.25 m² (2.69 ft²)
 5 liter kit covers 0.85 m² (8.97 ft²)
- 20 kg kit covers 1.45m² (15.6 ft²)
 Note: Components are pre-measured & pre-weighed.
 Each kit includes mixing and application instructions plus

Colors: Gray

tools

- Pipe elbows
- Exhausters
- Transport screws
- Pneumatic transport lines





Features and Benefits

- Easy to carry package design
 Easy field or shop use
- High ceramic loading level
 - Extends life of equipment exposed to coarse particle wear
 - Lowers coefficient of thermal expansion
- Chemically resistant polymer matrix
 - Covers a broad range of chemical exposures
- High adhesive strength
 Resists disbonding
- High build single coat application
 - Allows for vertical build capability to most substrates
- 100% solids; no VOCs; no free isocyanates
 - Enhances safe use
 - No shrinkage on cure

Technical Data

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Composition Matrix	A modified epoxy resin	A modified epoxy resin reacted with an aliphatic curing agent		
Reinforcement	A proprietary blend of ceramic particles selected for resistance to severe sliding wear			
Cured Density		2.3 g/cc	144 lb/ cu.ft.	
Pull-Off Adhesion	(ASTM D 4541)	210 kg/cm ² (20.7 MPa)	>3000 psi	
Compressive Strength	(ASTM C 579)	620 kg/cm ² (61 MPa)	8,800 psi	
Tensile Strength	(ASTM C 307)	218 kg/cm ² (21 MPa)	3,100 psi	
Flexural Strength	(ASTM C 580)	429 kg/cm ² (42 MPa)	6,100 psi	
Impact Resistance (direct)	(ASTM D 2794)	18.1 N-m	160 in-lb.	
Shore D Durometer Hardness	(ASTM D 2240)	88		
Vertical Sag Resistance, at 21°C (70°F) and 6 mm (1/4")		No sag		
Maximum Temperature (Dependent on service)	Wet Service Dry Service	95°C 205°C	203°F 400°F	
Shelf life (unopened containers)	2 years [stored betweer	2 years [stored between 10°C (50°F) and 32°C (90°F) in dry, covered facility]		

Form No. 084975EU



Chesterton International GmbH Am Lenzenfleck 23, DE-85737 Ismaning, Germany Tel +49-5223-96276-0 www.arc-ep.com eu-pds@chesterton.com © 2018 A.W. Chesterton Company

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